

Fig. 1

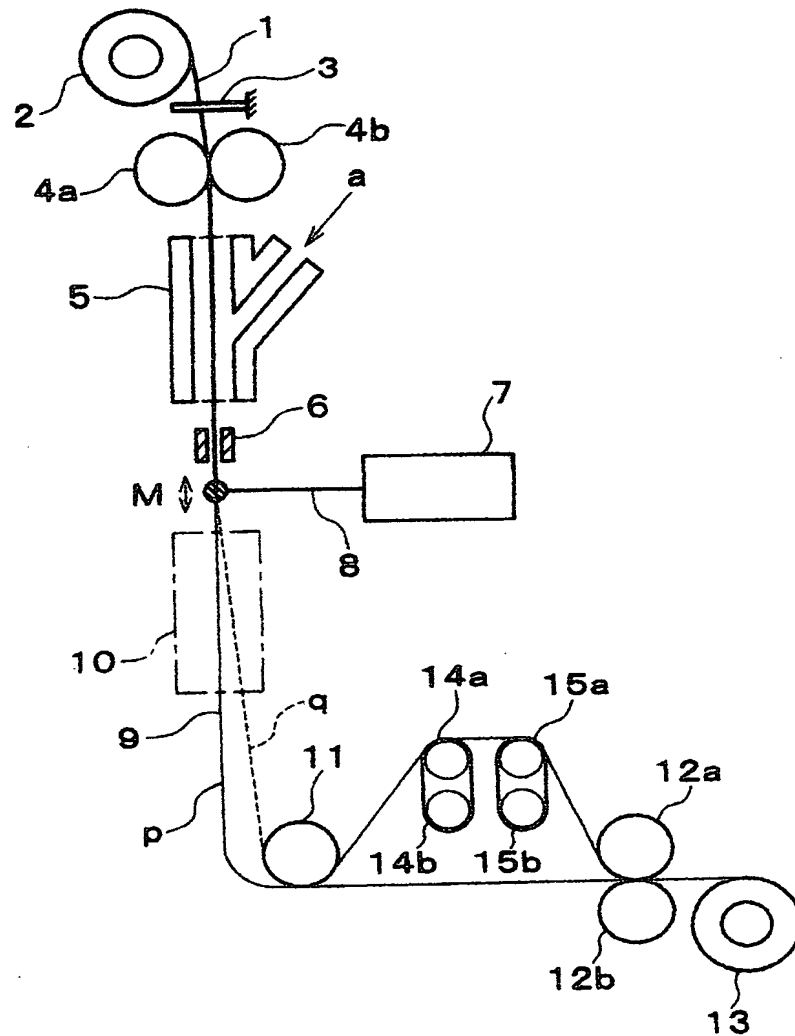


Fig. 2A

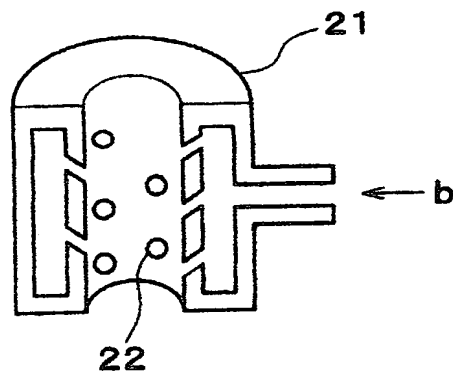


Fig. 2B

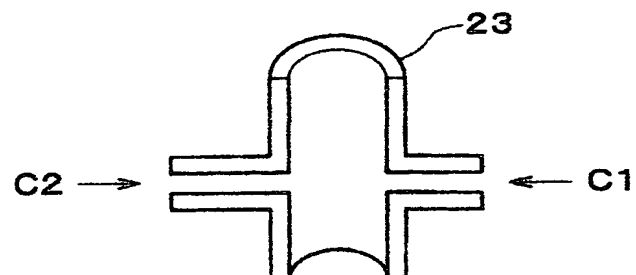


Fig. 3

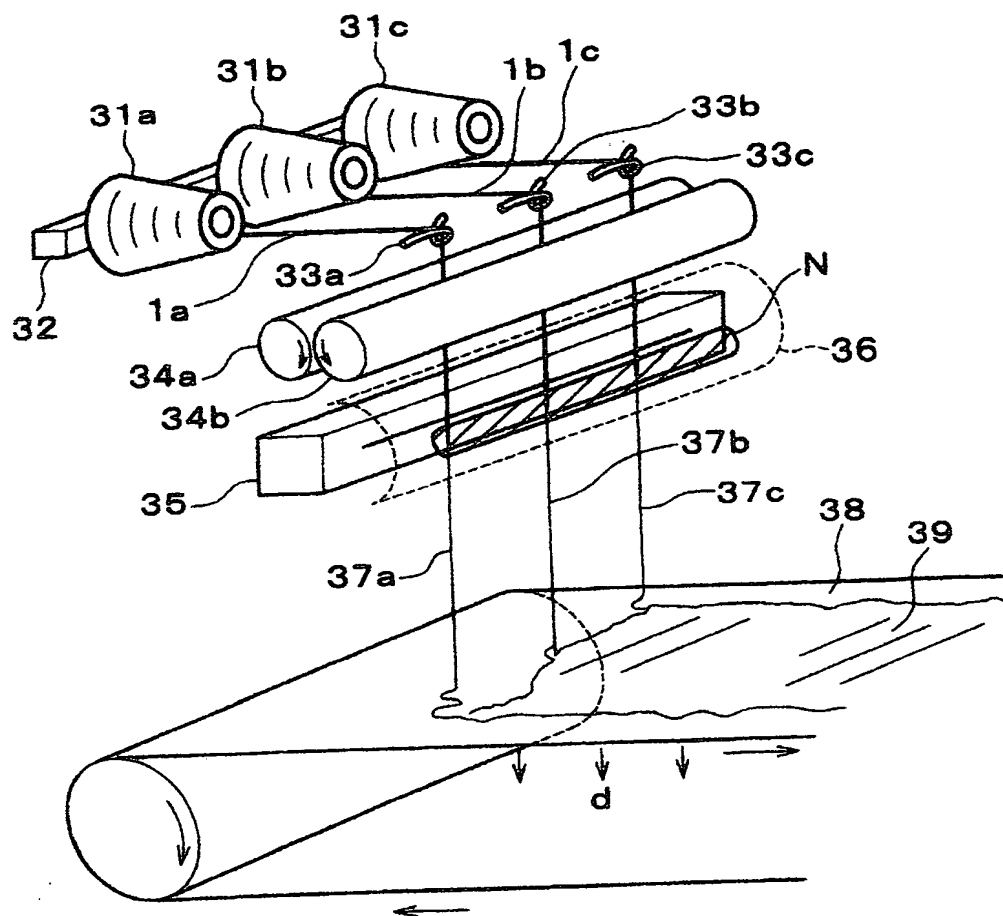


Fig. 4

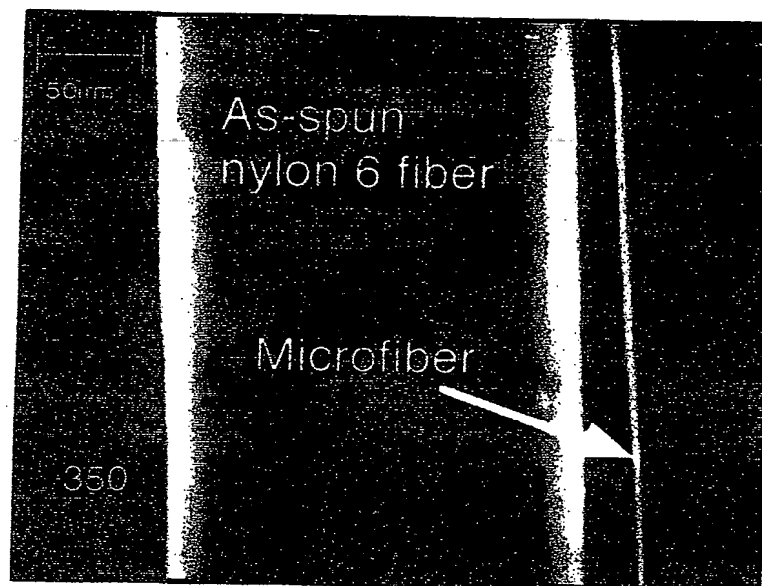


Fig. 5

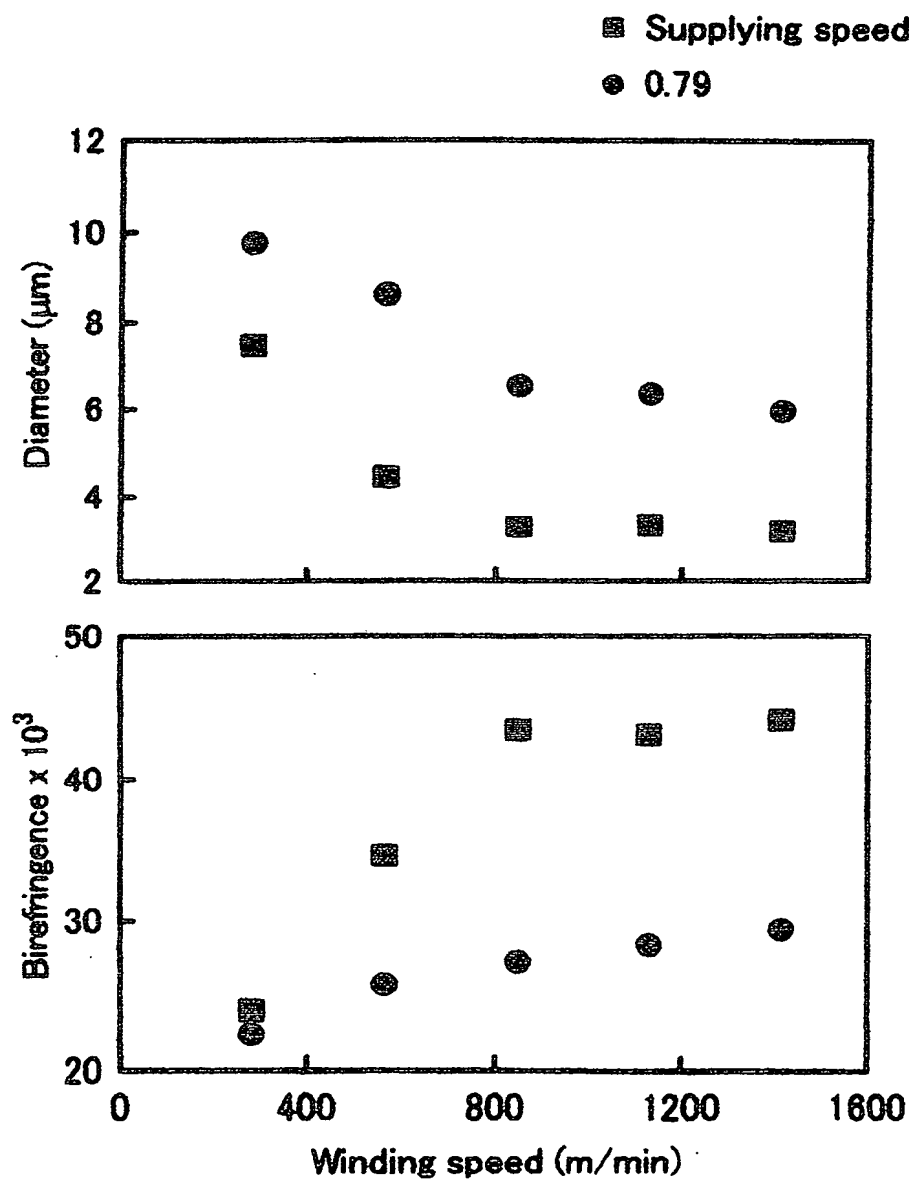


Fig. 6

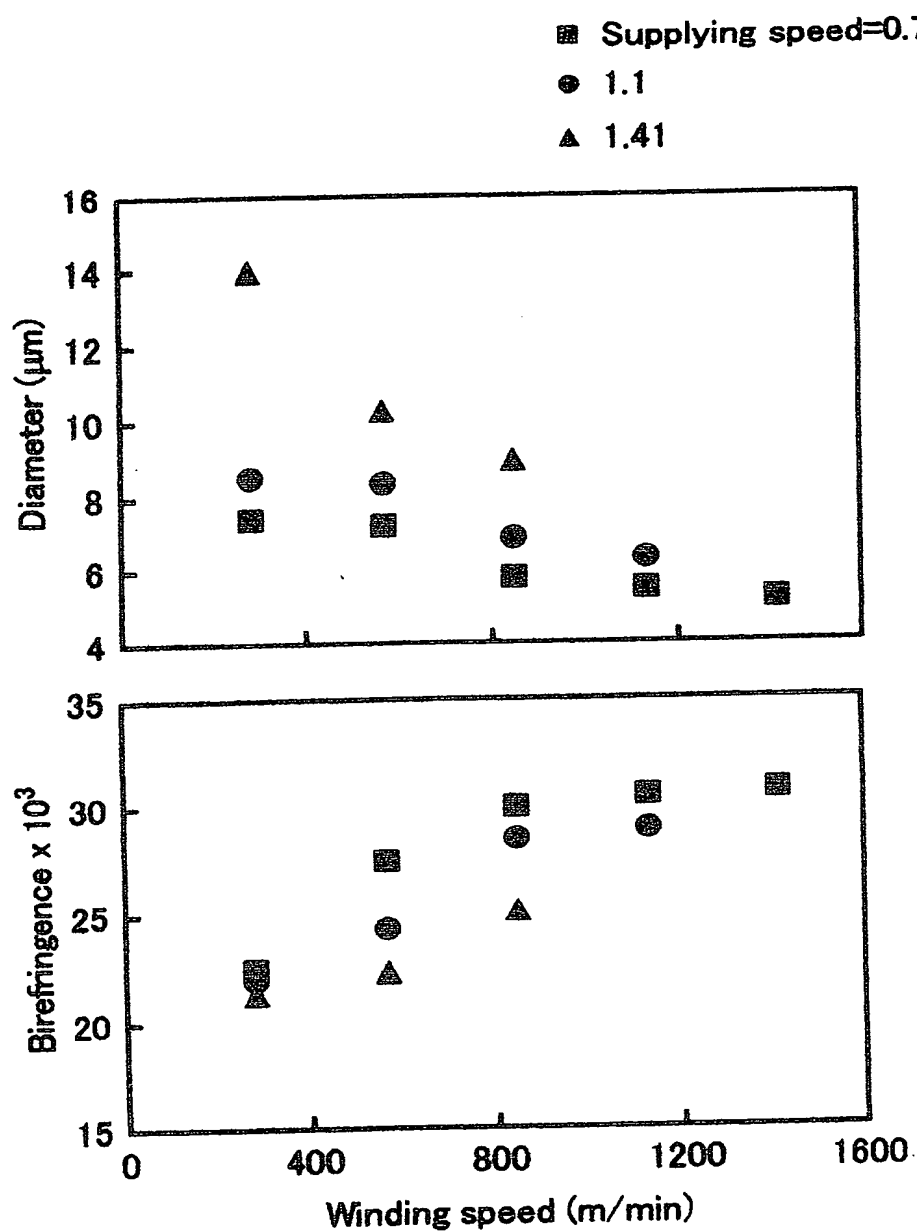


Fig. 7

	Supplying speed		Winding speed			
	rpm	m/m	1000	2000	3000	4000
Diameter (μm)	2	0.30	283	565	848.2	1131
	3	0.45	6.534	4.472	3.66	3.47
	4	0.60	7.611	5.867	5.15	3.71
	5	0.75	9.502	6.82	5.43	4.68
	11	1.66	16.17	7.682	6.11	5.01
				11.814	10.389	8.044
Birefringence $\times 1000$	2	0.30	12.371	8.21	20.715	27.858
	3	0.45	7.186	14.095	10.941	29.873
	4	0.60	10.503	9.791	11.379	14.228
	5	0.75	7.329	9.212	13.667	11.33
	11	1.66	2.927	3.343	6.914	8.814
Power density (W/cm^2)	2	0.30	17.5	17.5	18.3	18.3
	3	0.45	22.3	23.1	23.9	23.9
	4	0.60	87.6	13.2	128.7	94.1
	5	0.75	0.0	0.0	0.0	0.0
	11	1.66	15.9	2.4	98.5	65.4

Fig. 8

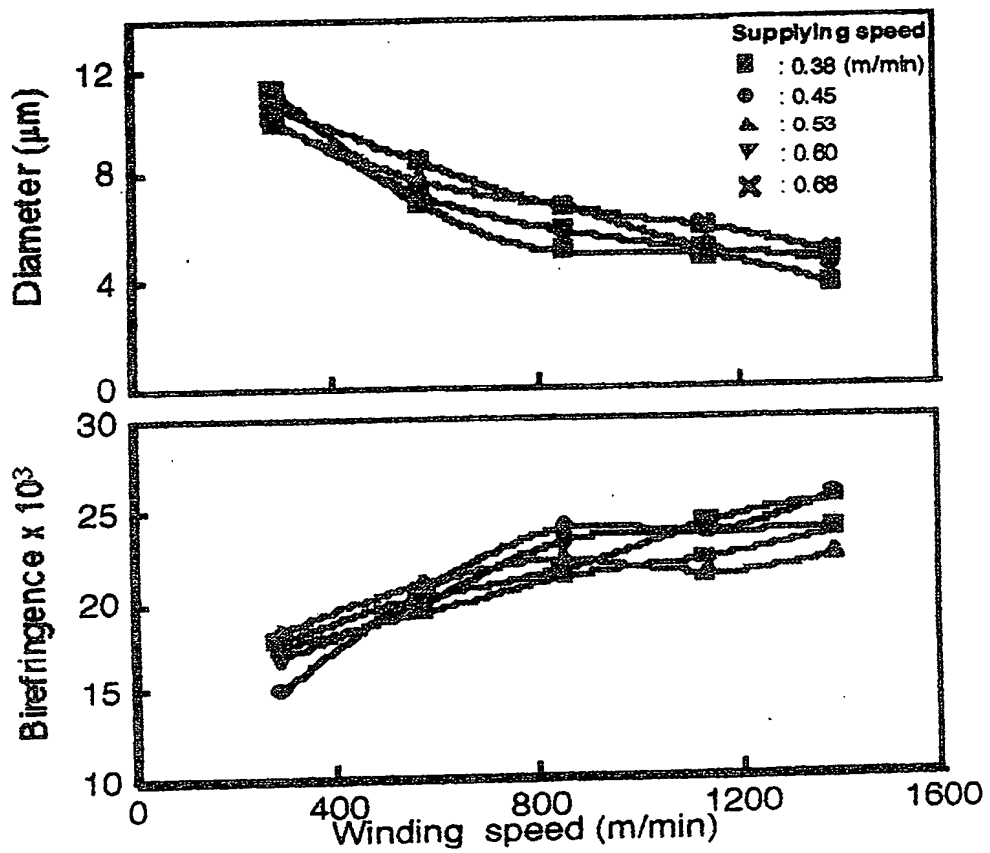


Fig. 9



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